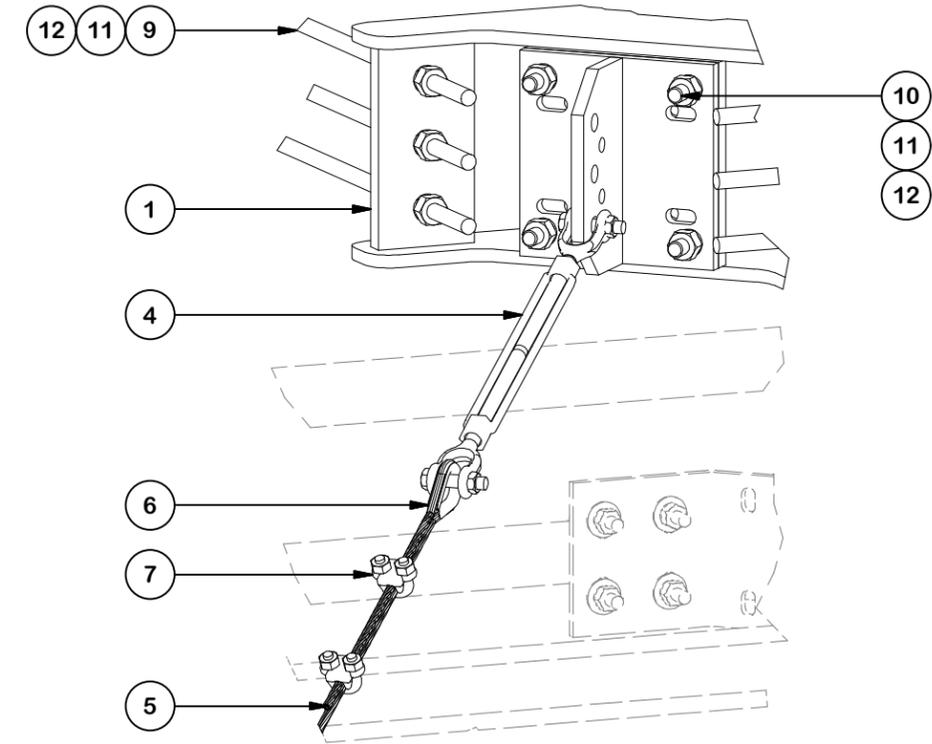
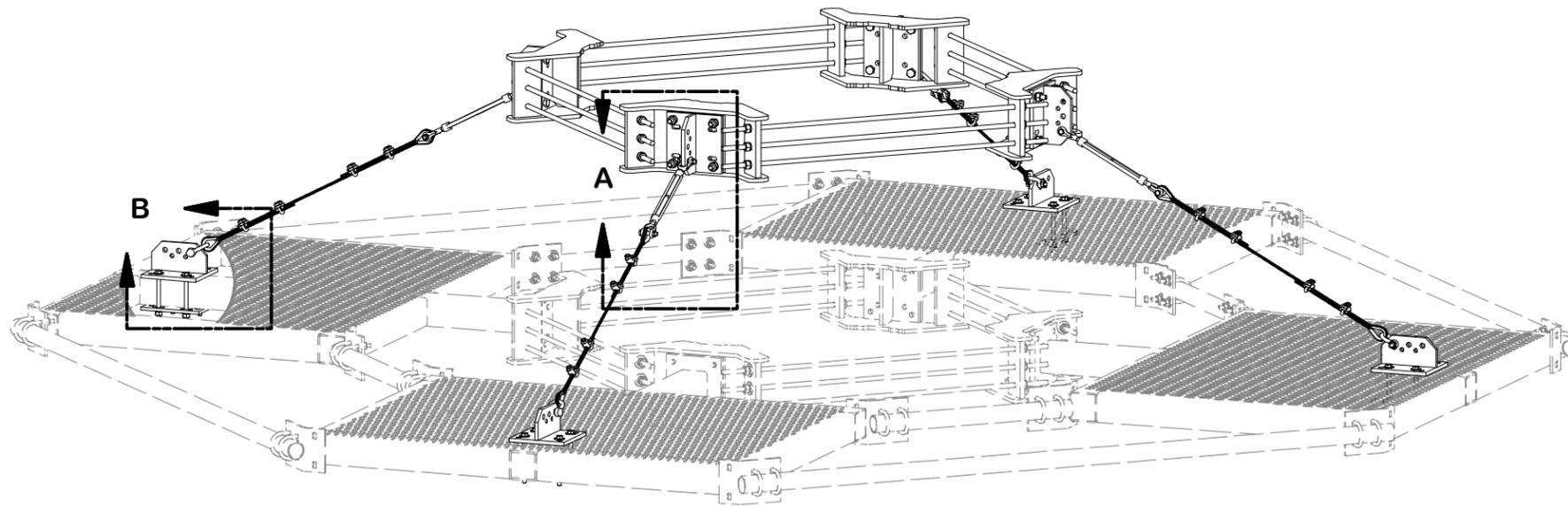


DETAIL B

PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-UQB4	QUAD BRACKET WELDMNT		61.57	246.27
2	8	X-TBW	T-BRACKET WELDMNT		13.60	108.80
3	4	SCX4	CROSSOVER PLATE	8 1/2 in	6.02	24.09
4	4	320601-I	5/8" TURNBUCKLE		2.63	10.53
5	4	AC516-10	5/16" AIRECRAFT CABLE		1.25	5.01
6	8	320777-I	5/16" THIMBLE		0.06	0.48
7	16	320152-I	5/16" WIRE ROPE CLIP		1.32	21.04
8	4	320751-I	1/2" CHAIN SHACKLE		0.76	3.05
9	12	G58R-24	5/8" x 24" THREADED ROD (HDG.)		2.09	25.09
9	12	G58R-48	5/8" x 48" THREADED ROD (HDG.)		4.18	50.18
10	16	G58234	5/8" UNC HEX BOLT (A325)	2 3/4 in	0.36	5.69
11	40	G58LW	5/8" HDG LOCKWASHER		0.03	1.04
12	40	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	5.20
13	16	G12065	1/2" x 6-1/2" HDG HEX BOLT GR5 FULL THREAD	5 1/2 in	0.41	6.55
14	32	G12FW	1/2" HDG USS FLATWASHER	3/32 in	0.03	1.09
15	16	G12LW	1/2" HDG LOCKWASHER	1/8 in	0.01	0.22
16	16	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	1.15
					TOTAL WT. #	515.48



DETAIL A

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
 SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
 DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES
 BENDS ARE ± 1/2 DEGREE
 ALL OTHER MACHINING (± 0.030")
 ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
 THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
**UNIVERSAL CABLE REINFORCEMENT KIT
 4 SECTORS**

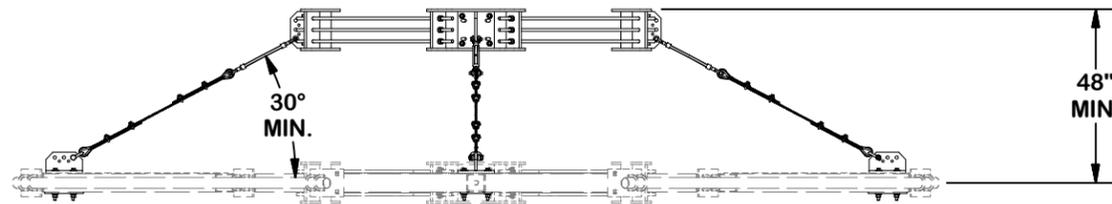
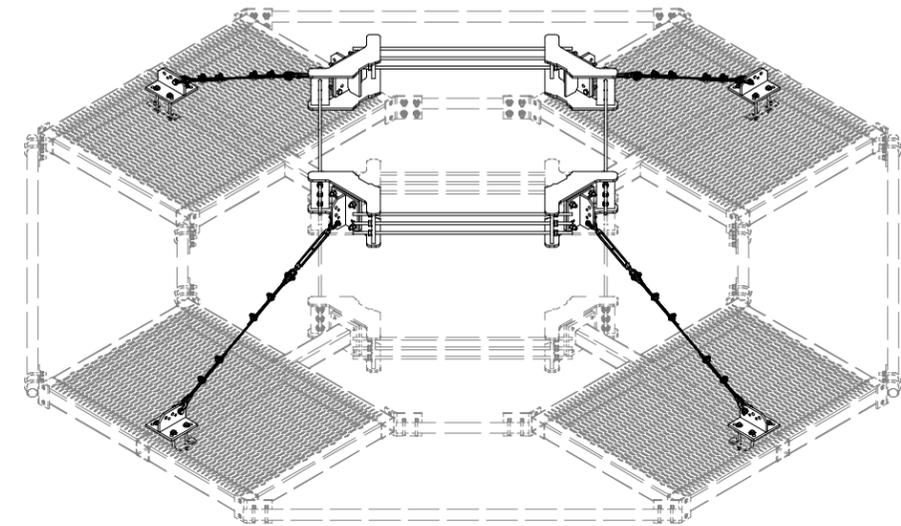
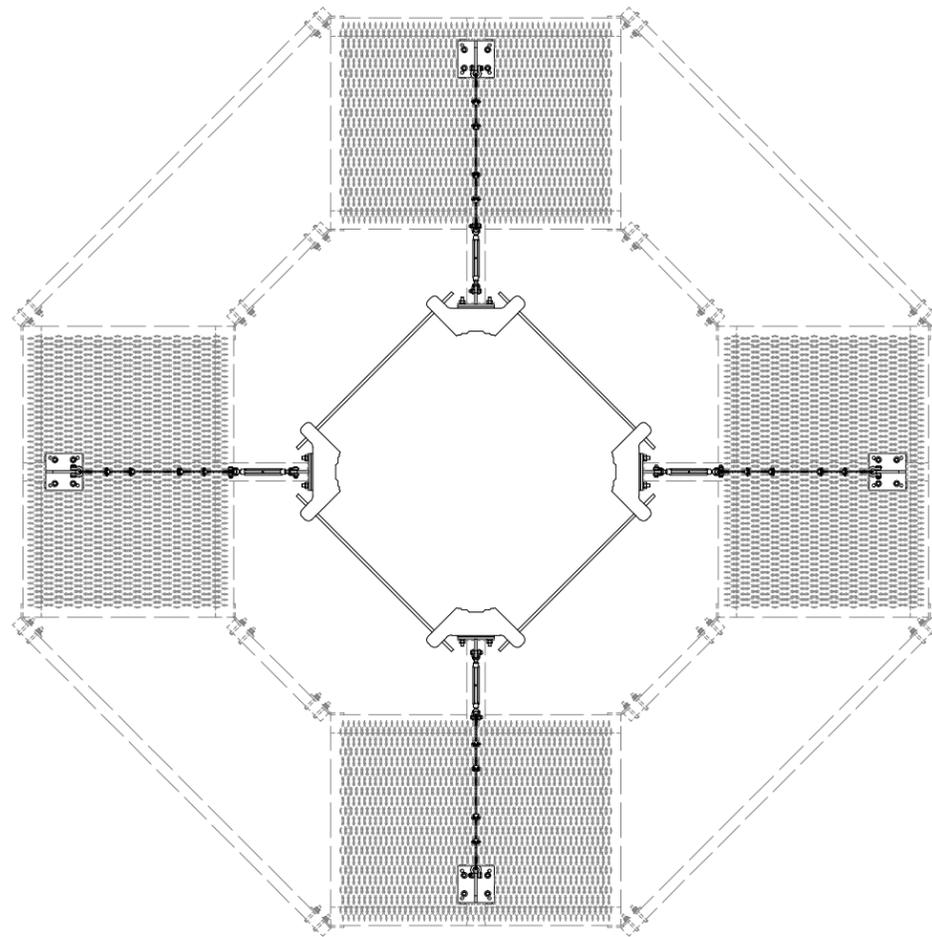
CPD NO. SP1	DRAWN BY CSL 12/3/2018	ENG. APPROVAL 12/4/2018
CLASS 87	SUB 02	DRAWING USAGE SHOP
CHECKED BY BMC 12/4/2018		

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 A valmont COMPANY

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 1-888-753-7446

Locations:
 New York, NY
 Atlanta, GA
 Los Angeles, CA
 Plymouth, IN
 Salem, OR
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PART NO. CRK-UC4	PAGE 1 OF 2
DWG. NO. CRK-UC4	



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
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 DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES
 LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES
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DWG. NO. CRK-UC4	